Hero[™] NON-HANDED Friction Hinges



Non-handed for Easy Installation • Steel End Caps • Smooth Slider • BSEN 1670 Grade 4 Corrosion Resistance •

Hardware that starts with you.



Hero[™] Non-Handed Friction Hinges

Mila's Hero[™] range of friction hinges have been designed with you in mind.

The universal, non-handed design makes them quick and simple to fit, to both left and right handed applications.

The specification of high quality Ferretic stainless steel, grade 403, combined with high performance riveting makes Mila's friction hinges heroically strong.

Our SmoothSlider is intelligently designed, combining nylon to reduce friction and steel for strength, resulting in effortless operation and adjustment.

A traditional steel end cap gives a high quality finish to your windows.

Mila's Hero friction hinges have been independently tested for operational performance and corrosion resistance at Exova Warrington and are backed with our market-leading 10 year guarantee.



At a Glance

Manufactured from Ferretic stainless steel, grade 430

13mm and 17mm stack heights

Top hung 8", 10", 12", 16", 20" and 24"

Side hung 12", 16"

For recommended maximum sash weights for both double and triple glazed units, see our specification table overleaf.

Operational performance - tested to BSEN 13126-6, 20,000 cycles Weather resistance - tested to BSEN 1670 grade 4 Guaranteed for 10 years

Non-handed for easy, quick installation

> Weather Resistant independently tested to BSEN 1670: grade 4

Operational Performance independently tested to BSEN 13126-6



Smooth Slider

a steel topped nylon design reduces friction to provide smooth operation and effortless adjustment.



HERO Standard Friction Hinge	Description	Part Numbers							
16"	12"	24"	20"	16"	12"	10"	°,	Size	oers
029636	029632	029624	029620	029616	029612	029610	029608	13mm Stack Height	
029676	029672	029664	029660	029656	029652	029650	029648	17mm Stack Height	
85°	°88	38°	42°	85°	°88	78°	62°	Opening Angle	Windov
700 mm	650 mm	1200 mm	1200 mm	1200 mm	1200 mm	1200mm	1200 mm	Window Width (mm)	Window Specification
1300 mm	1250 mm	1500 mm	900 mm	750 mm	600 mm	450 mm	300 mm	Window Height (mm)	ication
24 kg	20 kg	48 kg	28 kg	25kg	22k g	18 kg	12 kg	Max Sash Weight	
0.65 m²	0.57 m²	1.44 m²	0.81 m²	0.65 m²	0.49 m²	0.32 m²	0.17 m²	Glass Size	
0.91 m ²	0.81 m²	1.8 m ²	1.08 m²	0.9 m²	0.72 m²	0.54 m²	0.36 m²	Window Size	
13 kg	11.4 kg	28.8 kg	16.2 kg	13 kg	9.8 kg	6.4 kg	3.4 kg	Double Glazed Unit Weight	
19.5 kg	17.1 kg	43.2 kg	24.3 kg	19.5 kg	14.7 kg	9.6 kg	5.1 kg	Triple Glazed Unit Weight	
1.82 kg	1.62 kg	3.6 kg	2.16 kg	1.8 kg	1.44 kg	1.08 kg	0.72 kg	Window Weight	
14.82 kg	13.02 kg	32.4 kg	18.36 kg	14.8 kg	11.24 kg	7.48 kg	4.12 kg	Total Double Glazed Unit Weight	
21.32 kg	18.72 kg	46.8 kg	26.46 kg	21.3 kg	16.14 kg	10.68 kg	5.82 kg	Total Triple Glazed Unit Weight	

